

Components and Tools for Nanofluidic Applications

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The Heads of Tandem



Jürgen Dunst
Strahlentherapie



Ullrich Wenkebach
Elektrotechnik



Christian Hübner
Physik



Ralf Brinkmann
Biomedizinische Optik



Martin Ryschka
Elektronik



Henrik Botterweck
Physik



Hartmut Gehring
Anästhesiologie



Stephan Klein
Maschinenbau



Bodo Nestler
Physik



Gereon Hüttmann
Biomedizinische Optik



Thorsten M. Buzug
Medizintechnik



Achim Schweikard
Mathematik

Location on the BioMedTec-Campus Luebeck



Sensors

Actuators

Drug delivery

Drug multiplexing

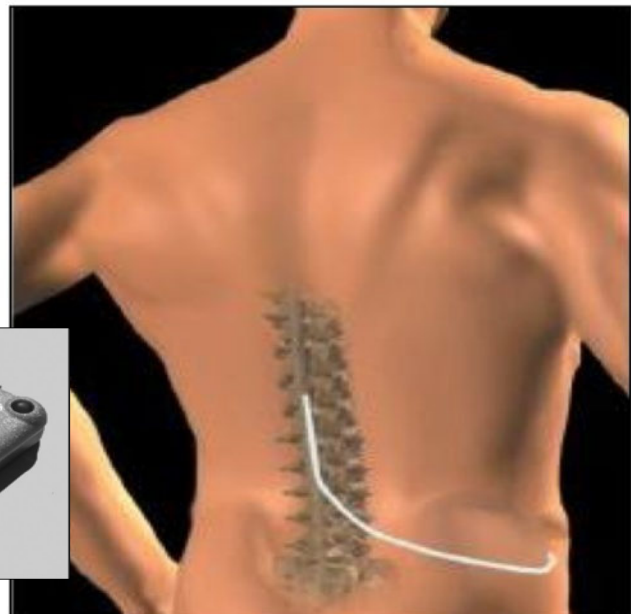
Drug release

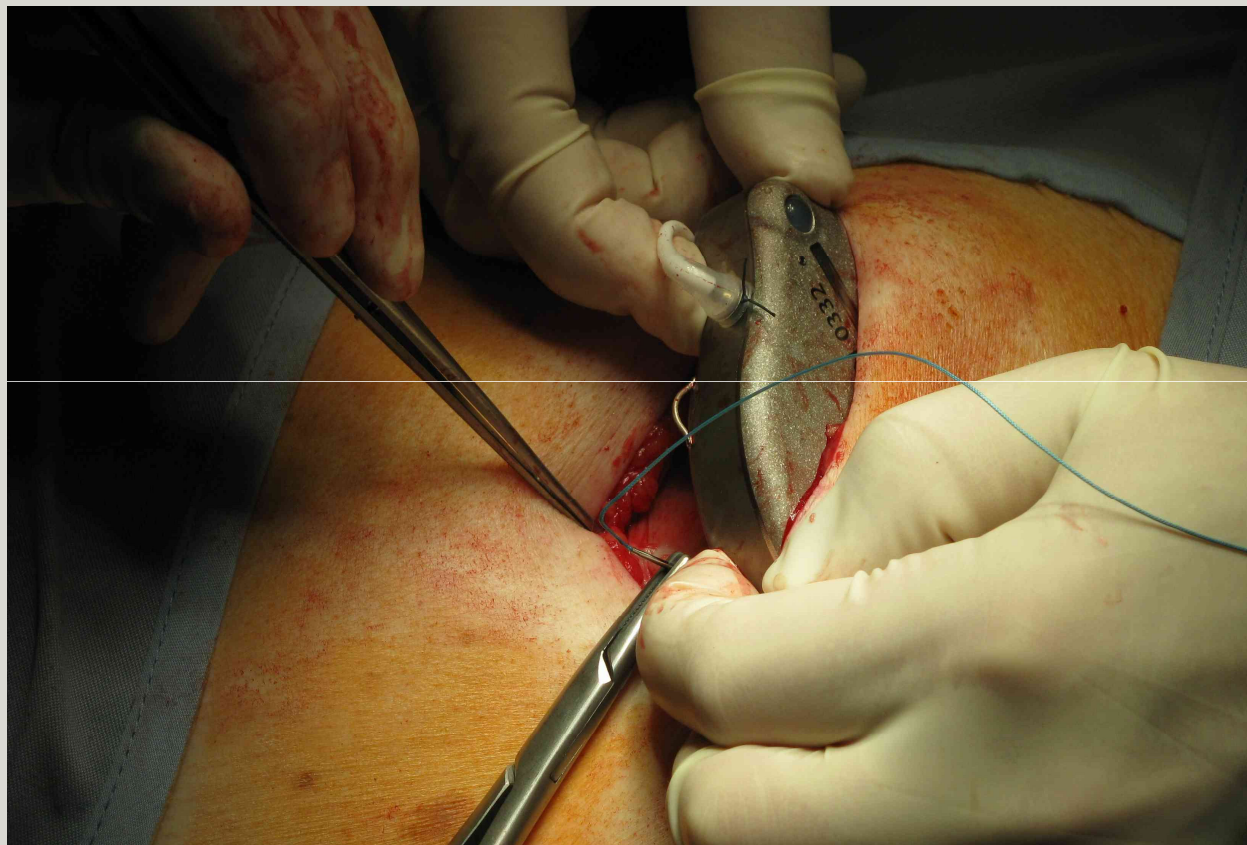
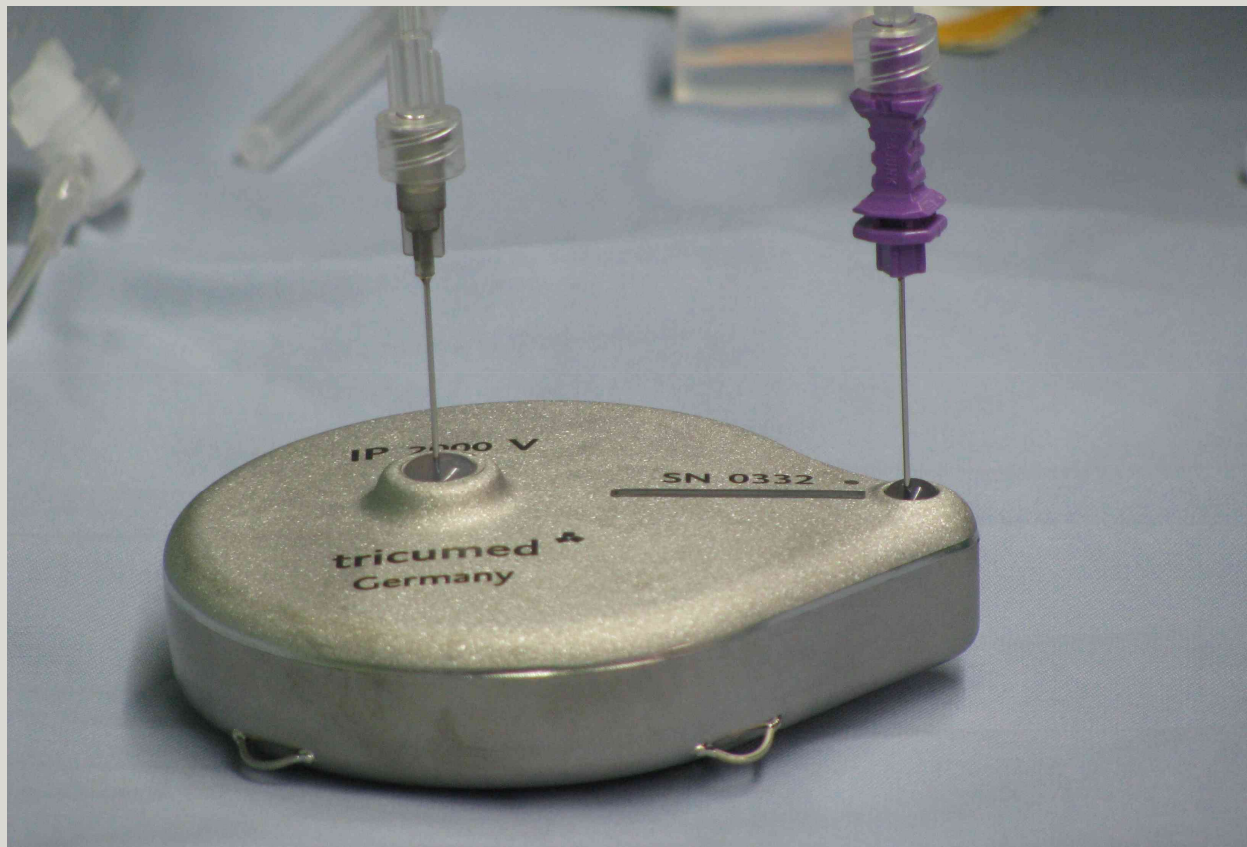
Pulseoximetry

hardware

application

Drug delivery

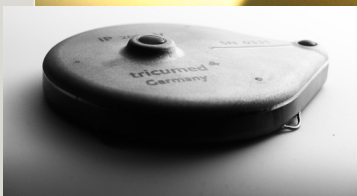
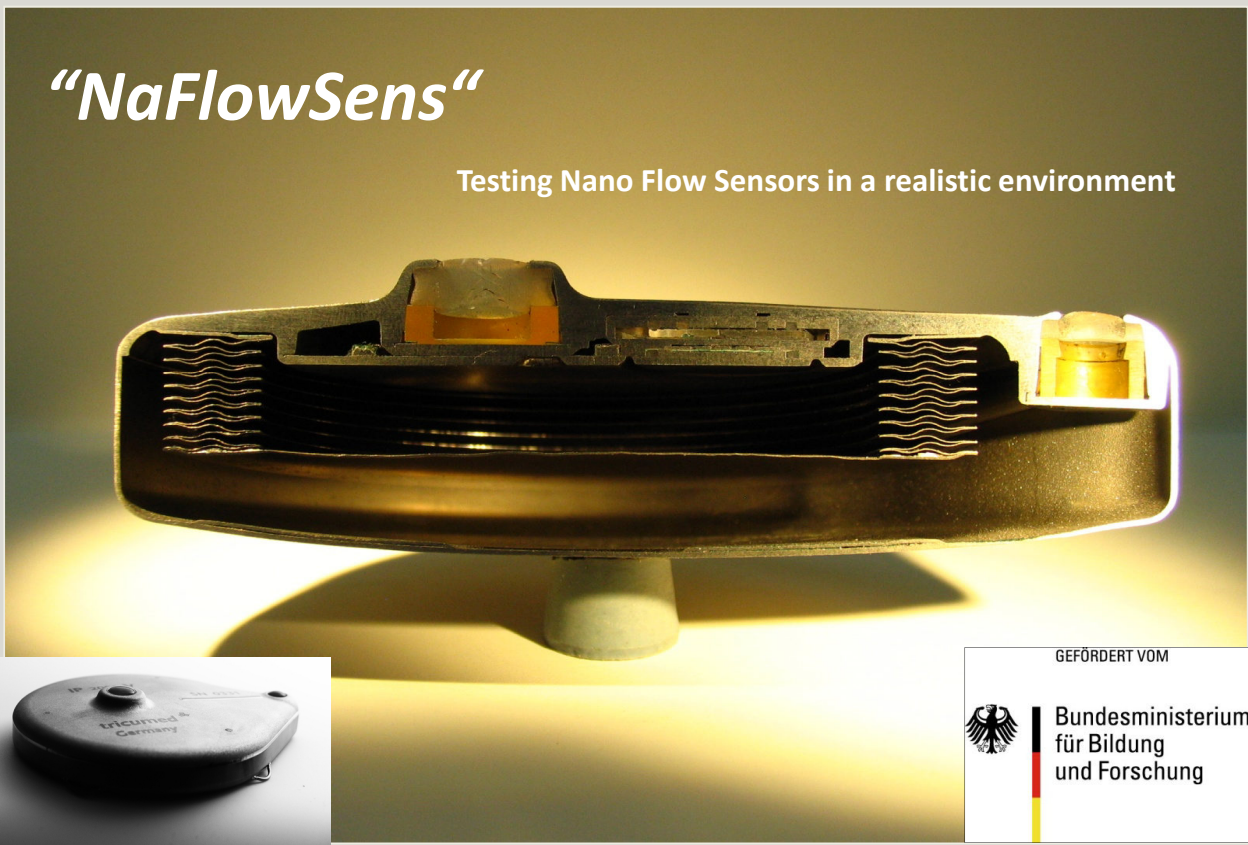






“NaFlowSens”

Testing Nano Flow Sensors in a realistic environment



GEFÖRDERT VOM



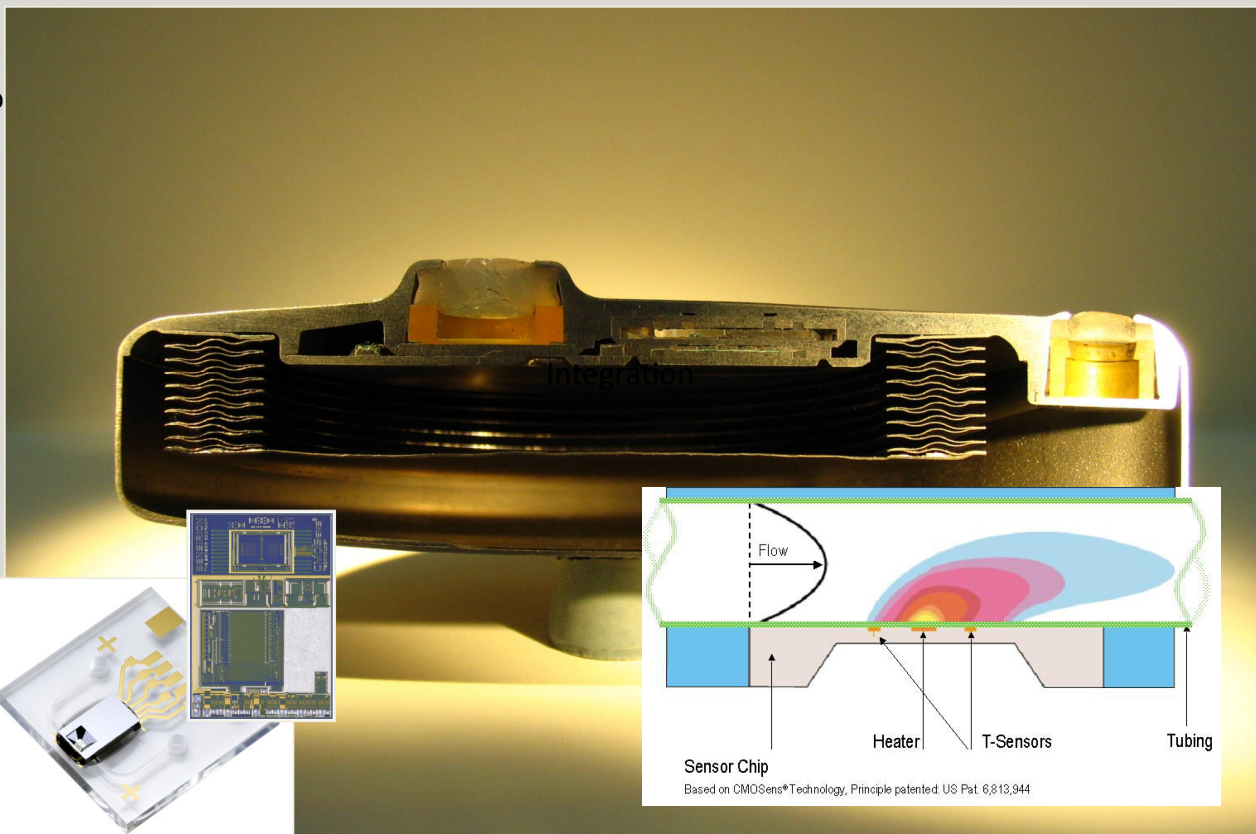
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für Bildung
und Forschung

Integration of a sensor into the fluidic system of the drug pump

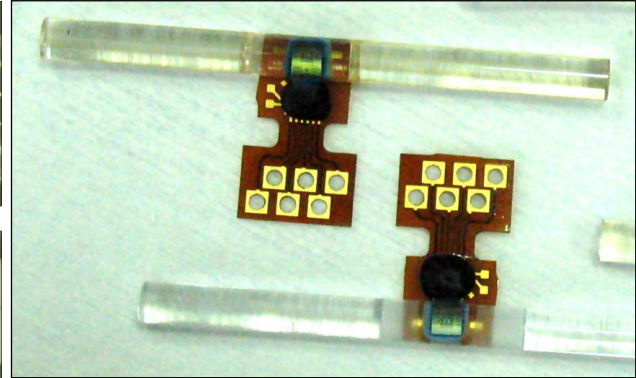
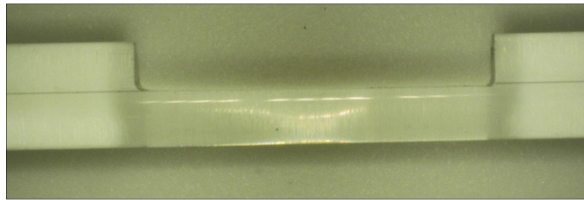
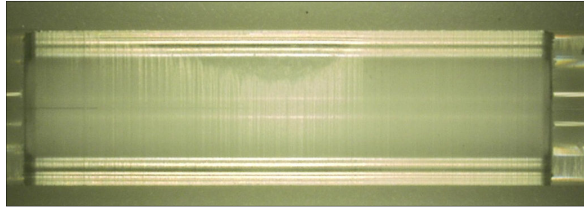
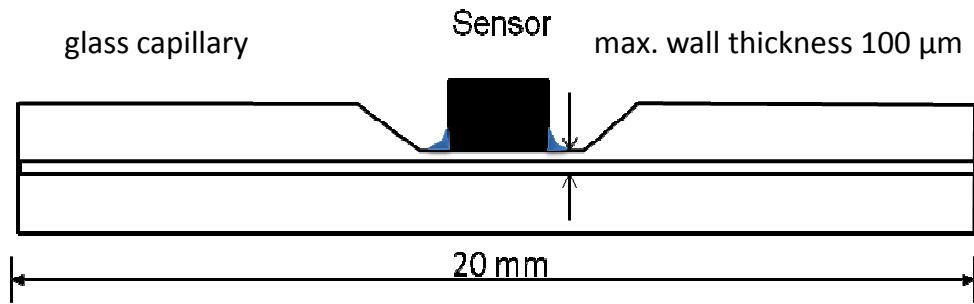
Calibration with another (more exact) measuring method

Simulation of movements inside the abdomen (e.g. heartbeat and breathing)

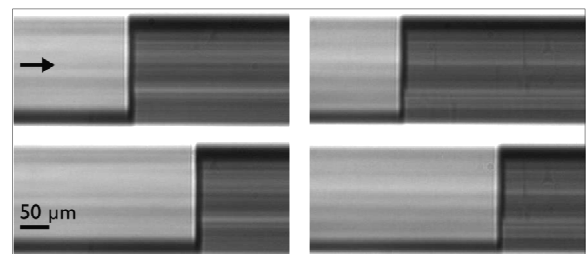
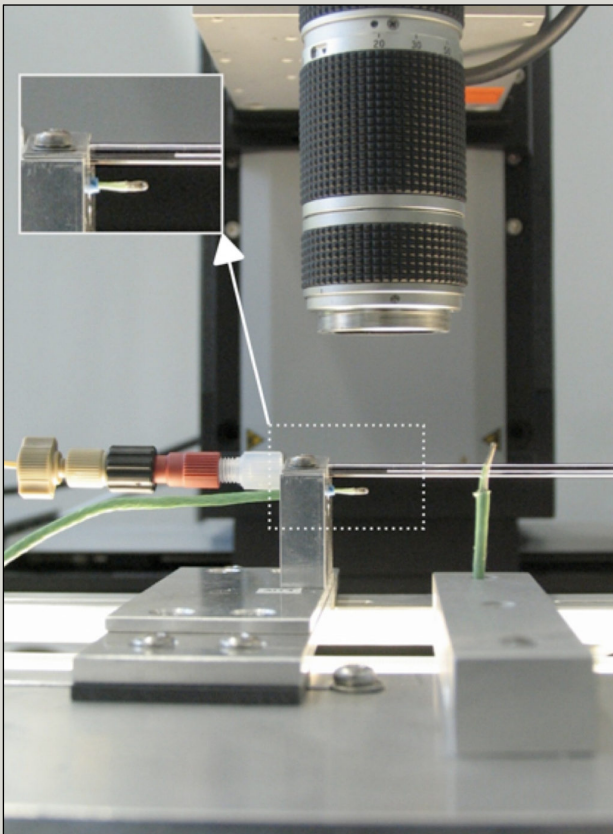
Integration



Integration

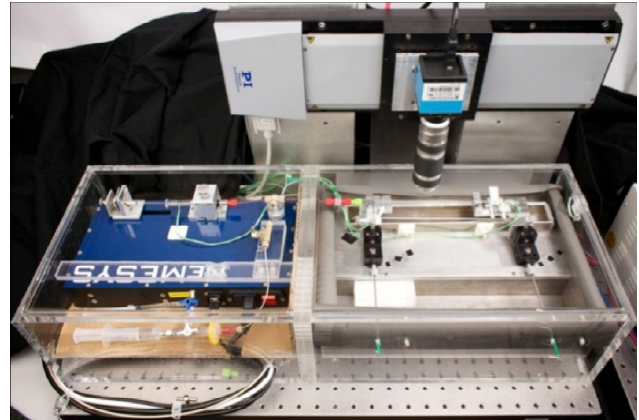
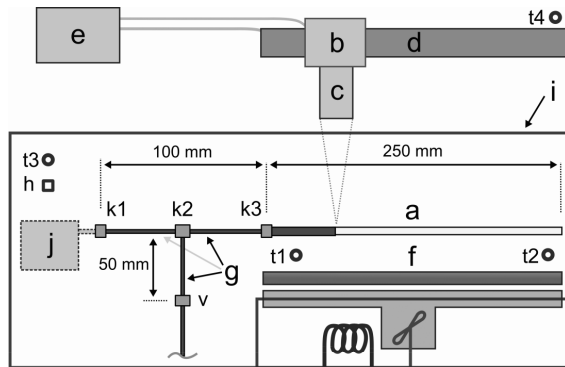


Calibration



Meniscus appearance at 10 nl/min (left) and 20 nl/min (right).
Time interval between top and bottom frames approx. 7 s.
Motion of the meniscus from left to right.
Water is on the left side.

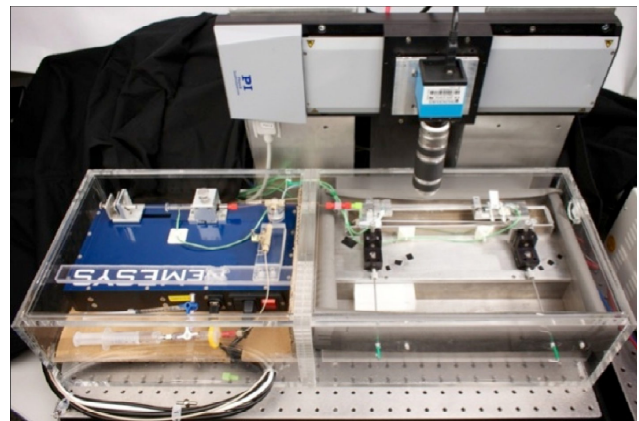
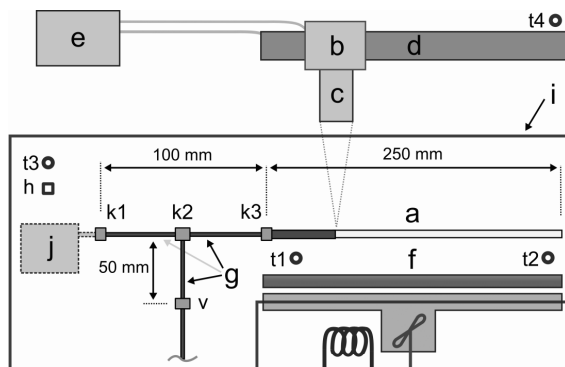
Calibration



Experimental setup:

(a) glass capillary, (b) CCD camera, (c) 200 x objective lens, (d) linear motion stage, (e) PC, (f) fluorescent tube, (g) PEEKsil tubes, (h) humidity sensor, (i) temperature regulated chamber, (j) **Fluidic system to be verified**, (t1 to t4) thermocouples, (k1 to k3) PEEK fittings, (v) shut-off valve and priming port.

Calibration



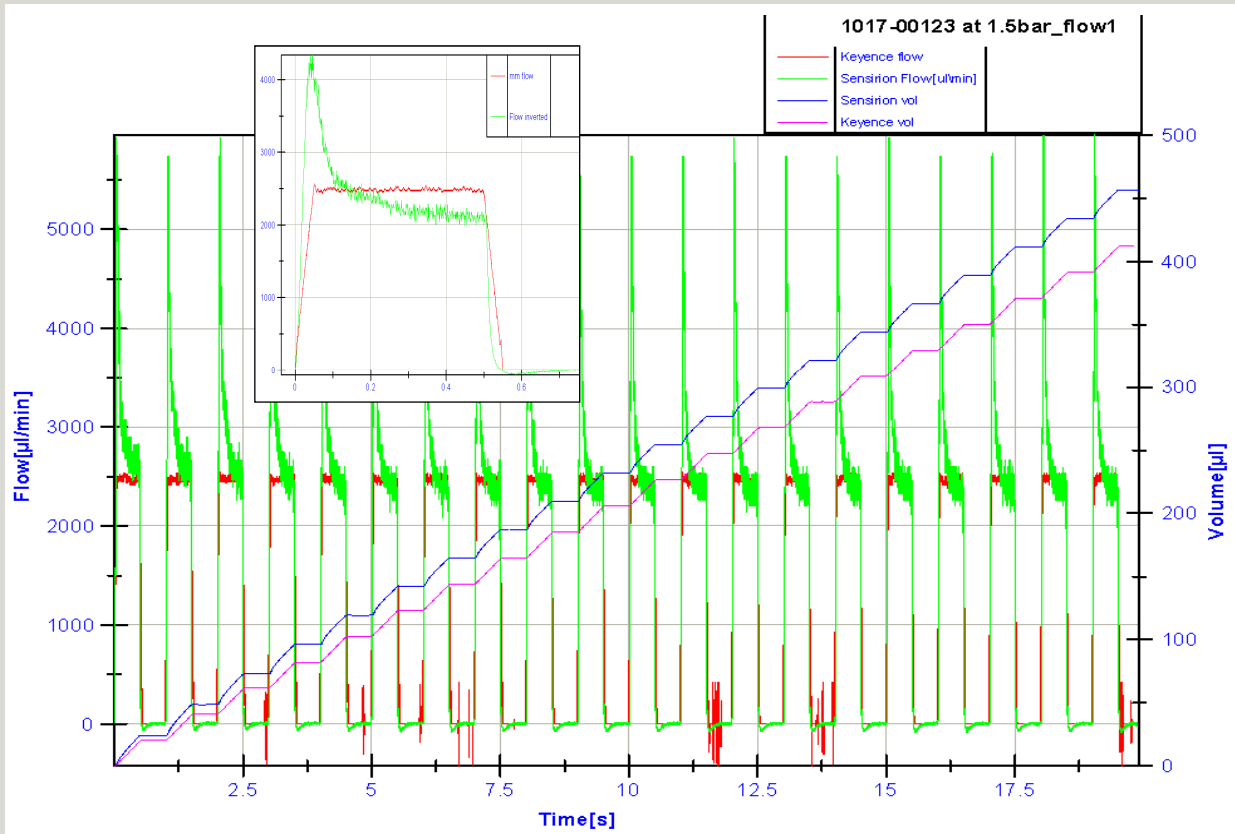
Uncertainty analysis

$$\frac{u_{\dot{V}}}{\dot{V}} = \left| \frac{u_{\Delta x}}{\Delta x} \right| + \left| \frac{u_{\Delta t}}{\Delta t} \right| + 2 \left| \frac{u_R}{R} \right|$$

$$u_{\Delta x} = u_{\text{drift}} + u_{\text{stage}} + u_{\text{imaging}} + u_{\text{fluctuations}}$$

$$u_{\Delta t} = u_{\text{Daq Latency}} + u_{\text{Clock drift}}$$

Calibration



Simulation

Investigating the influence of
body movements on implanted
sensors.

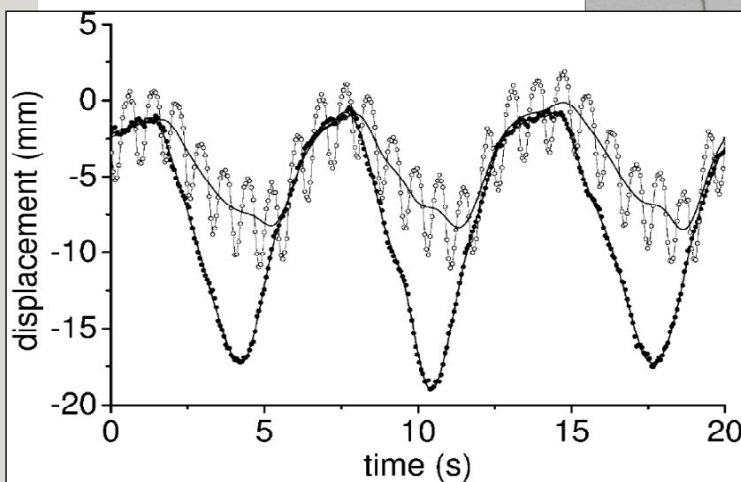
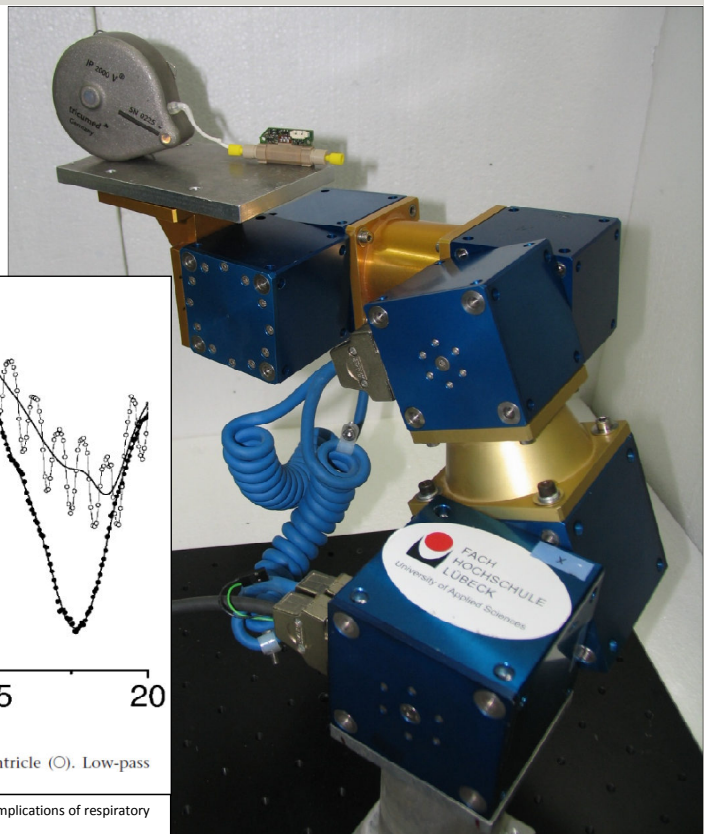
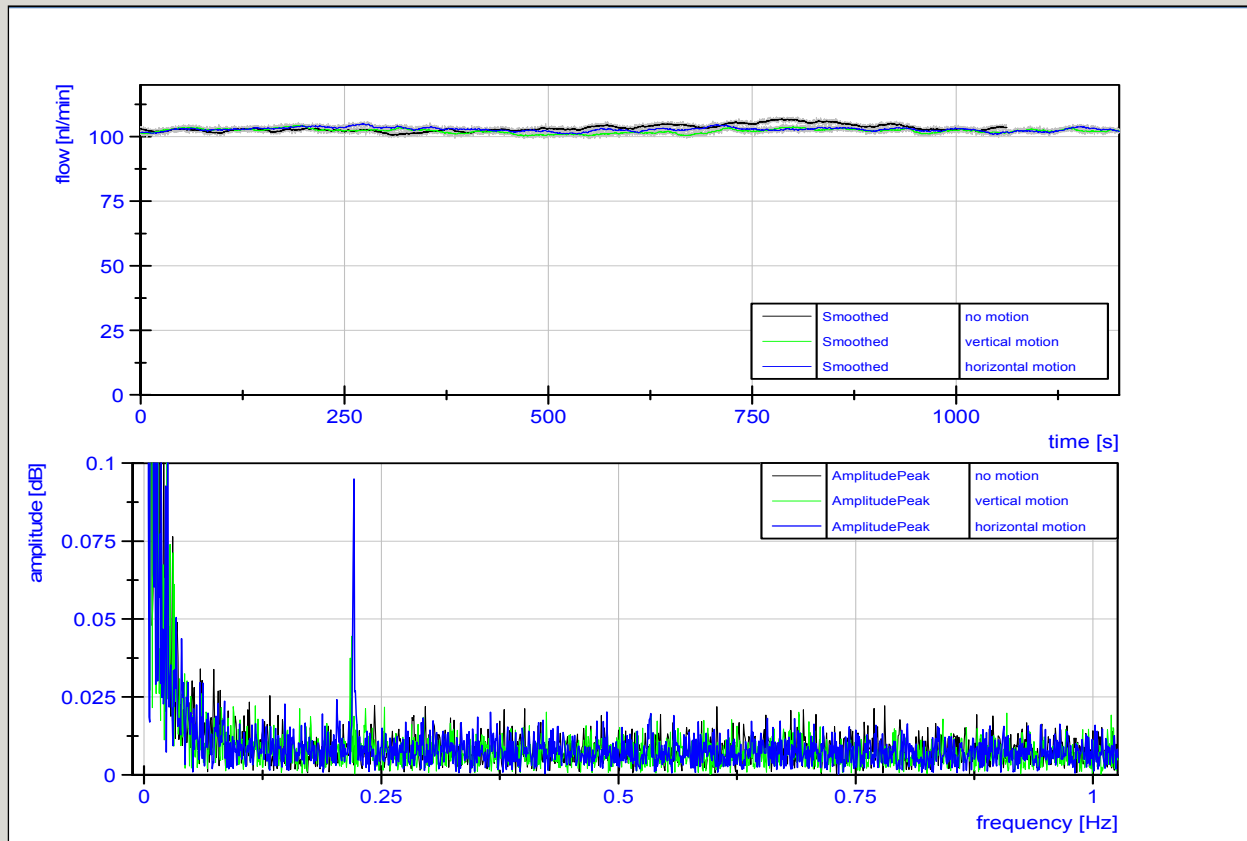


Figure 2. Breathing curves for the right hemidiaphragm (●) and left ventricle (○). Low-pass filtering ($f_c = 1$ Hz, solid line) removes the superimposed cardiac motion.

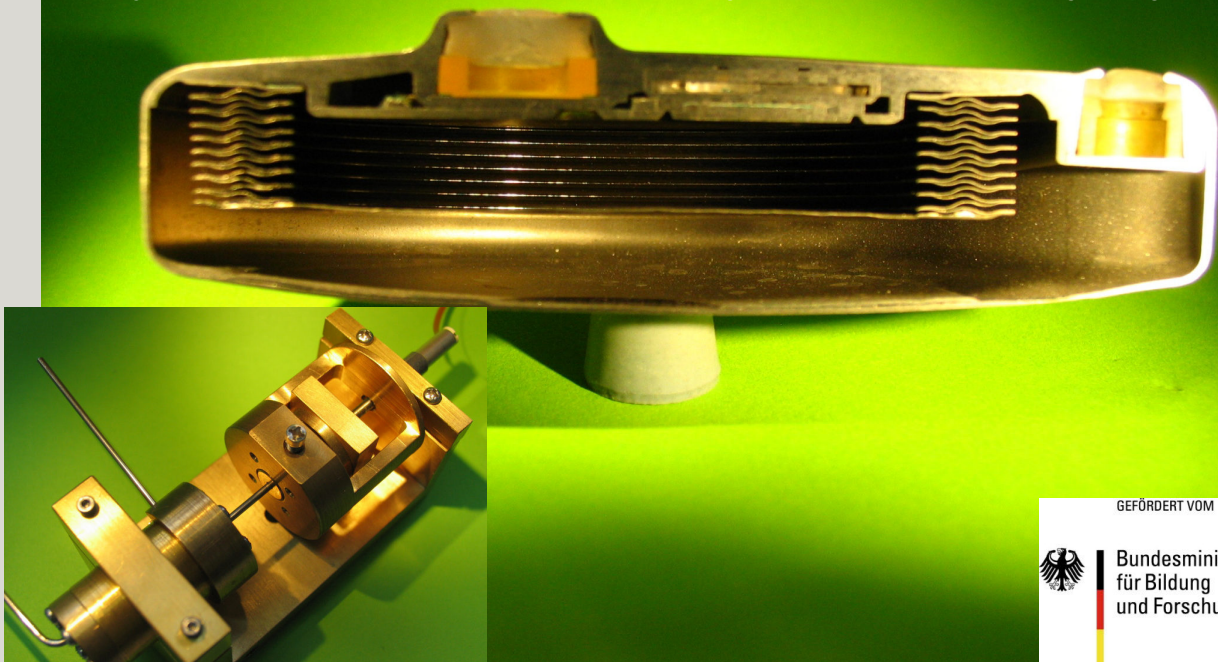
K. Nehrke, P. Börnert, D. Manke, and J. C. Böck. Free-breathing cardiac mr imaging: study of implications of respiratory motion—initial results. *Radiology*, 220(3):810–815, Sep 2001.



Simulation



“VarioPump” Adjustable flow restrictor for an implantable infusion pump

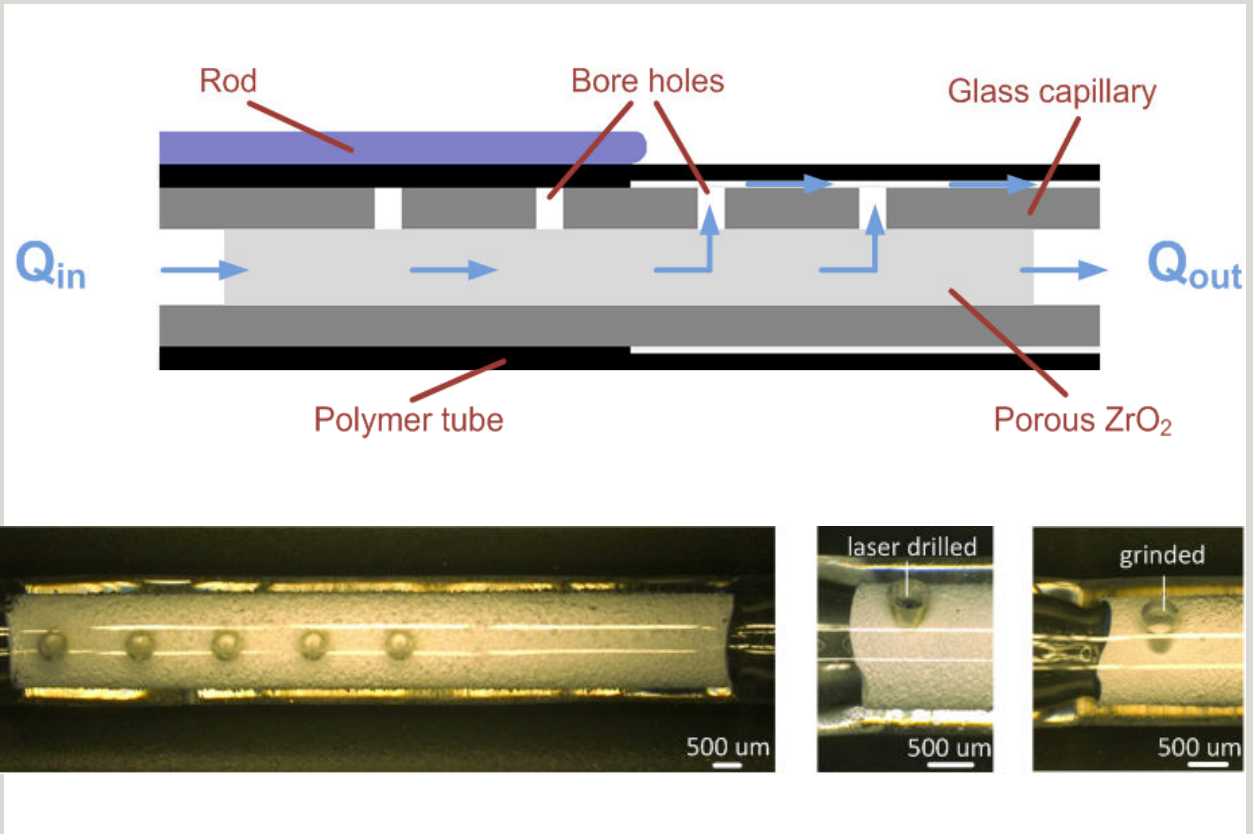


GEFÖRDERT VOM

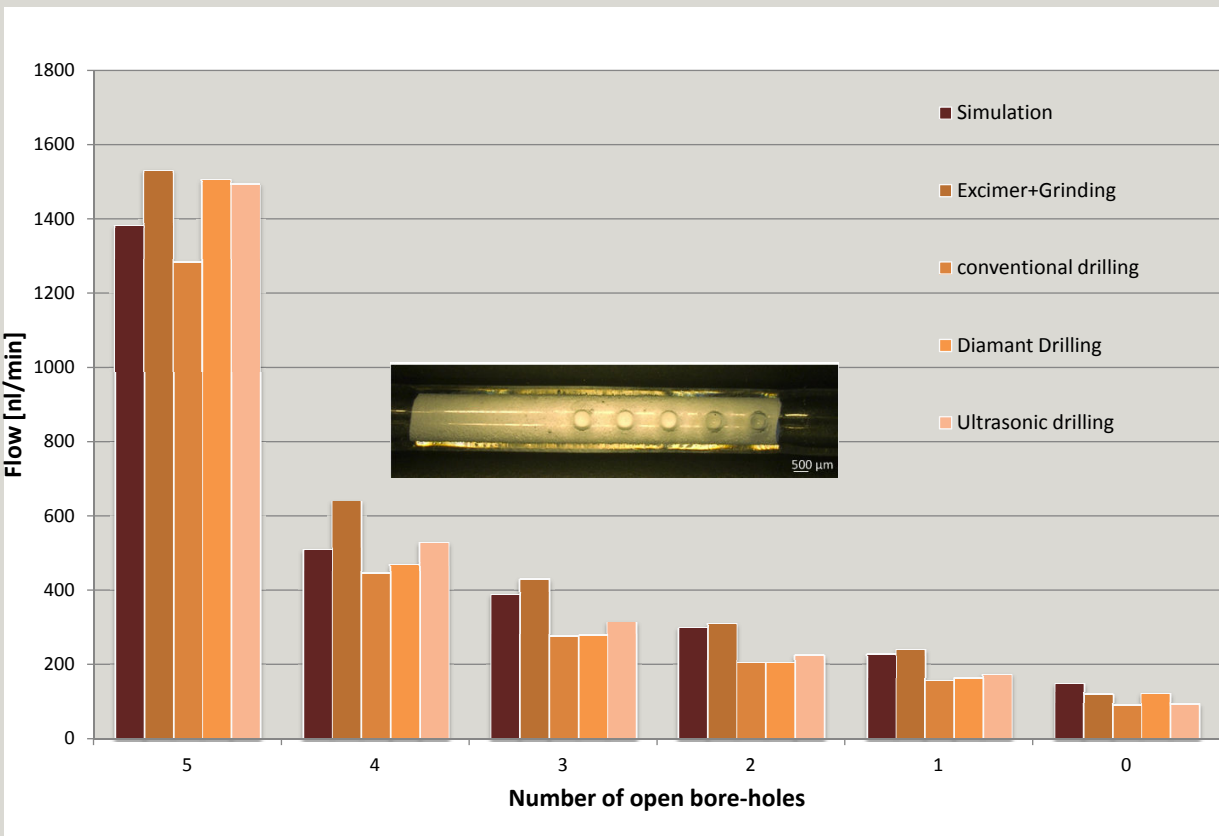


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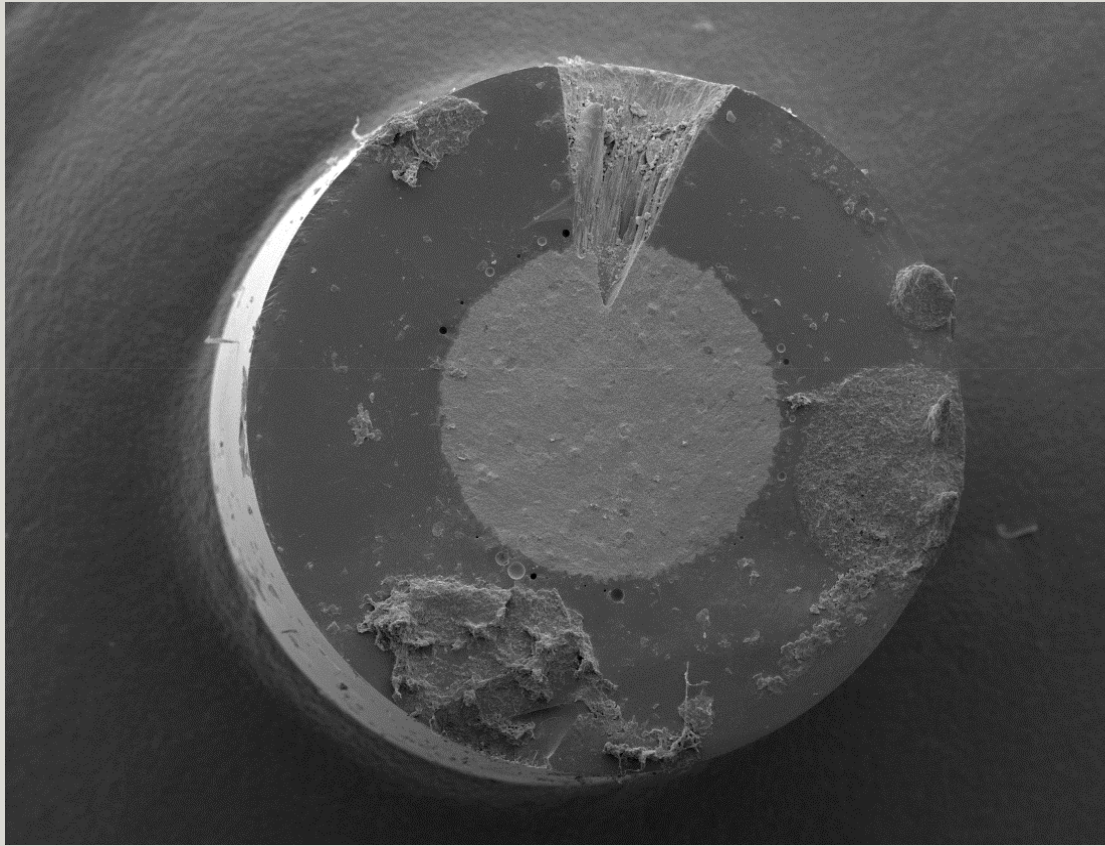
ZrO₂ - Cylinder



ZrO₂ - Cylinder



ZrO₂ - Cylinder



Filter1Front
F1-001.TIF

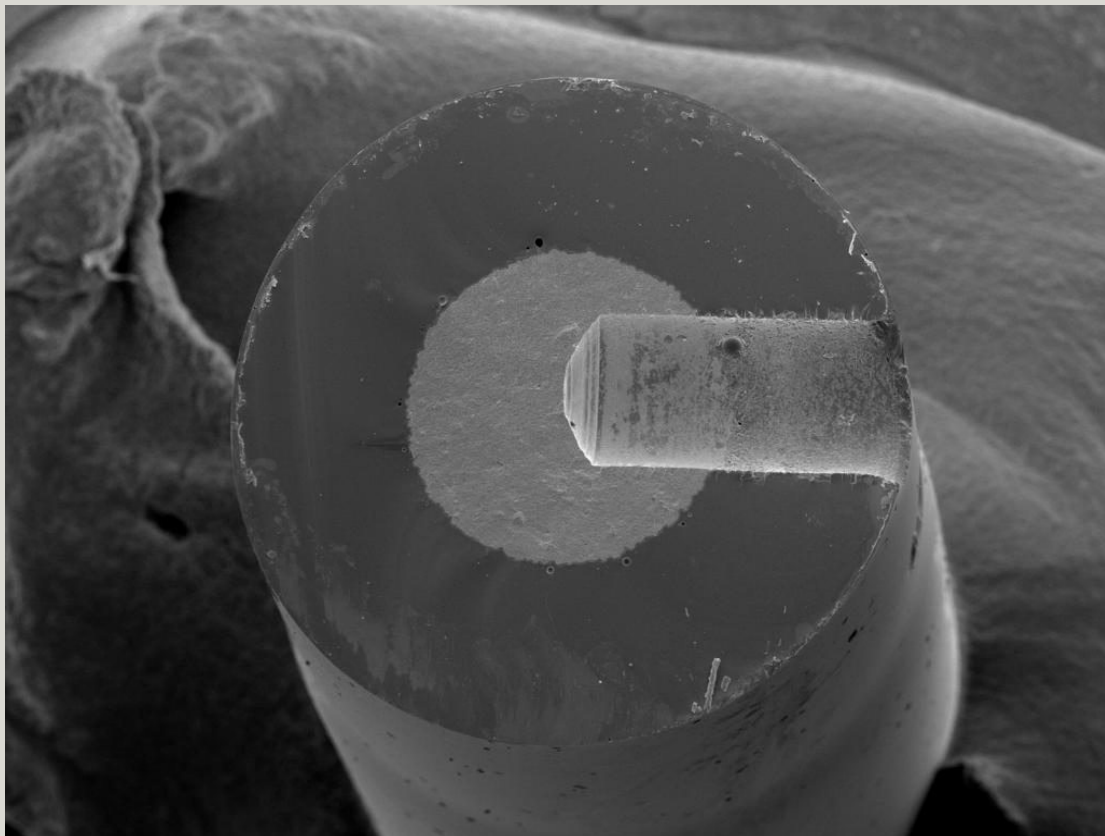
f1-001
#1
20.2.12
08:09

2000 Zeilen
32 ms / Zeile
Breite: 2790
Höhe: 2090

22 kV
Ch1
× 33
39 nm

200 µm

ZrO₂ - Cylinder



N3
N3-01.TIF

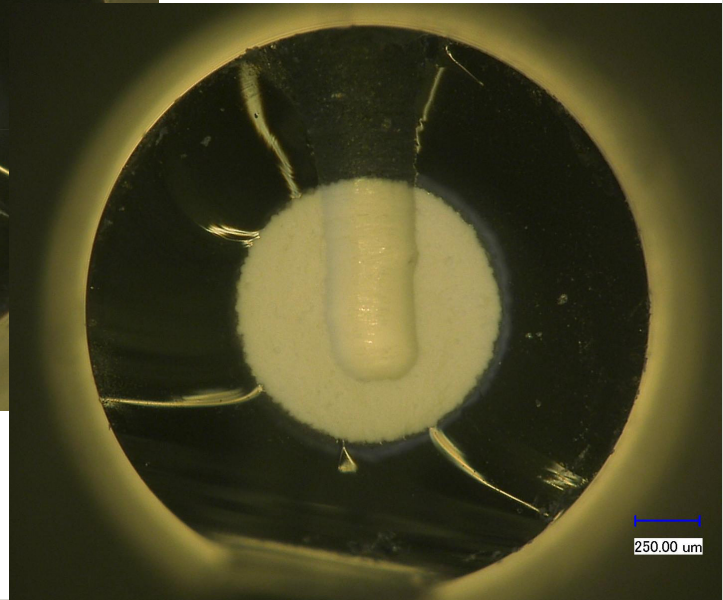
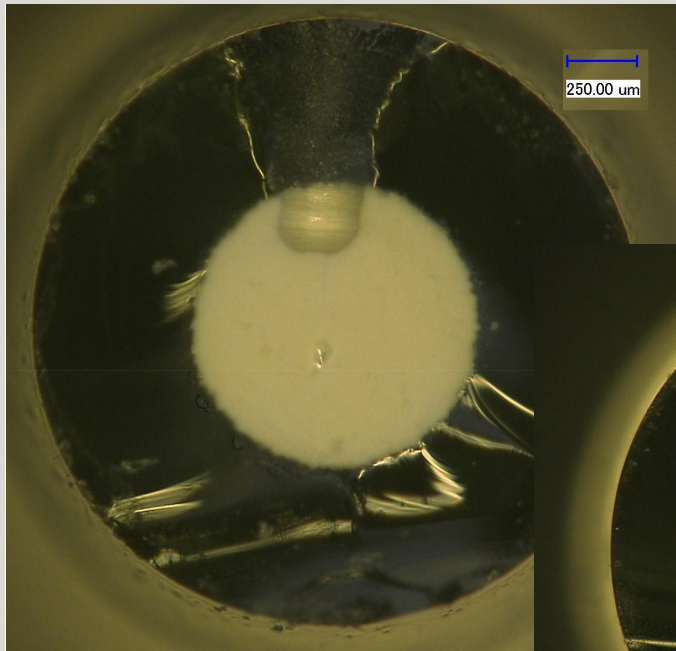
SE
#8
15.4.13
12:37

2000 Zeilen
32 ms / Zeile
Breite: 2790
Höhe: 2090

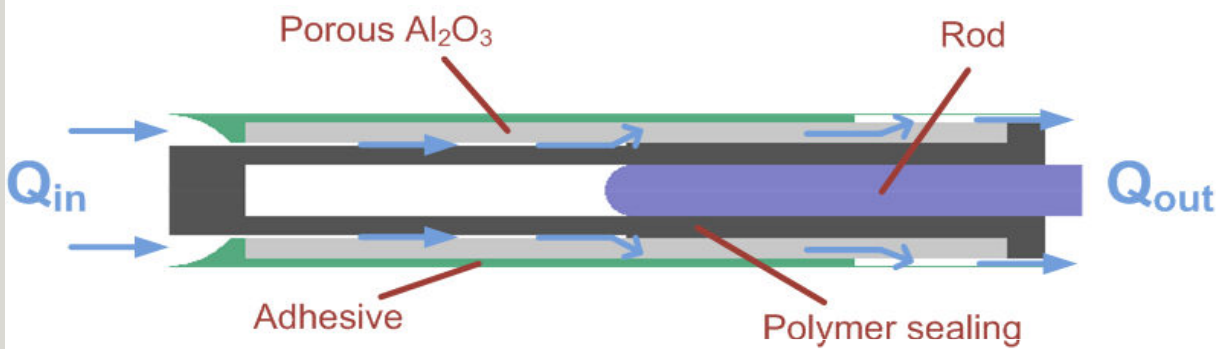
25 kV
Ch1
× 33
50 nm

200 µm

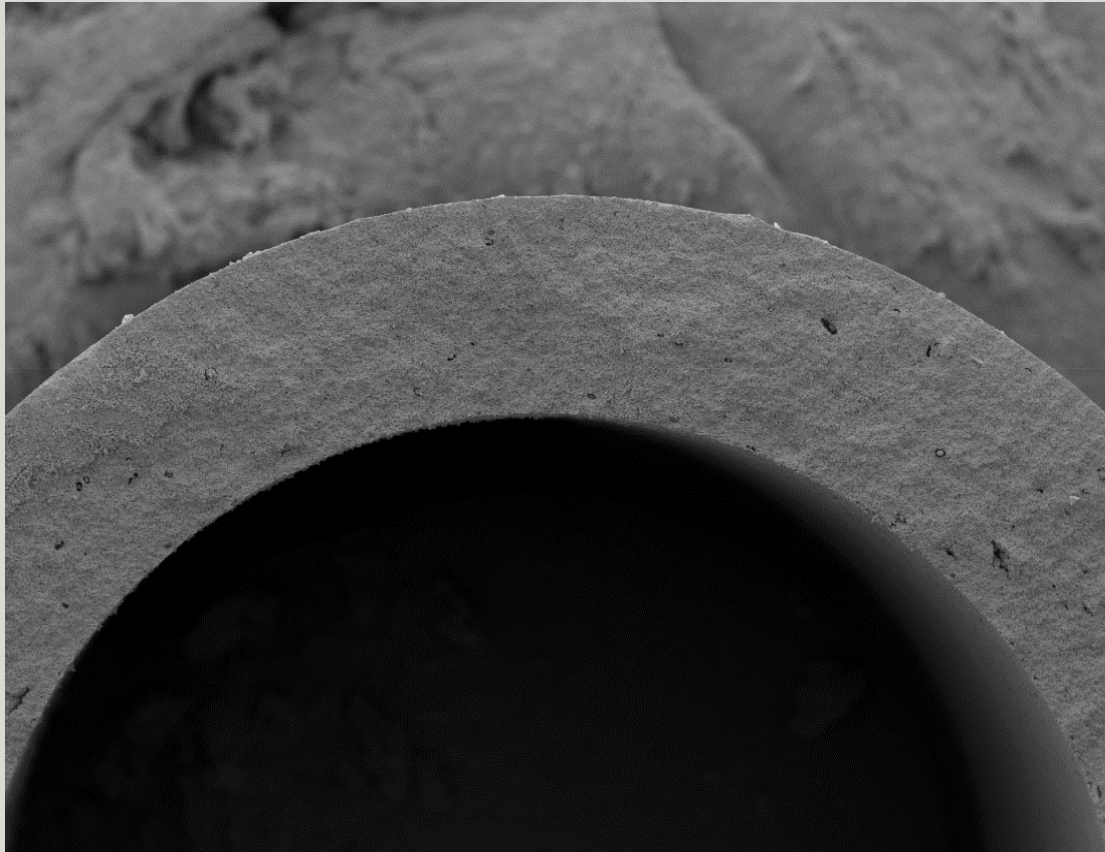
ZrO₂ - Cylinder



Al₂O₃ - Pipe



Al_2O_3 - Pipe



Filter5Bruch
F5-002.TIF

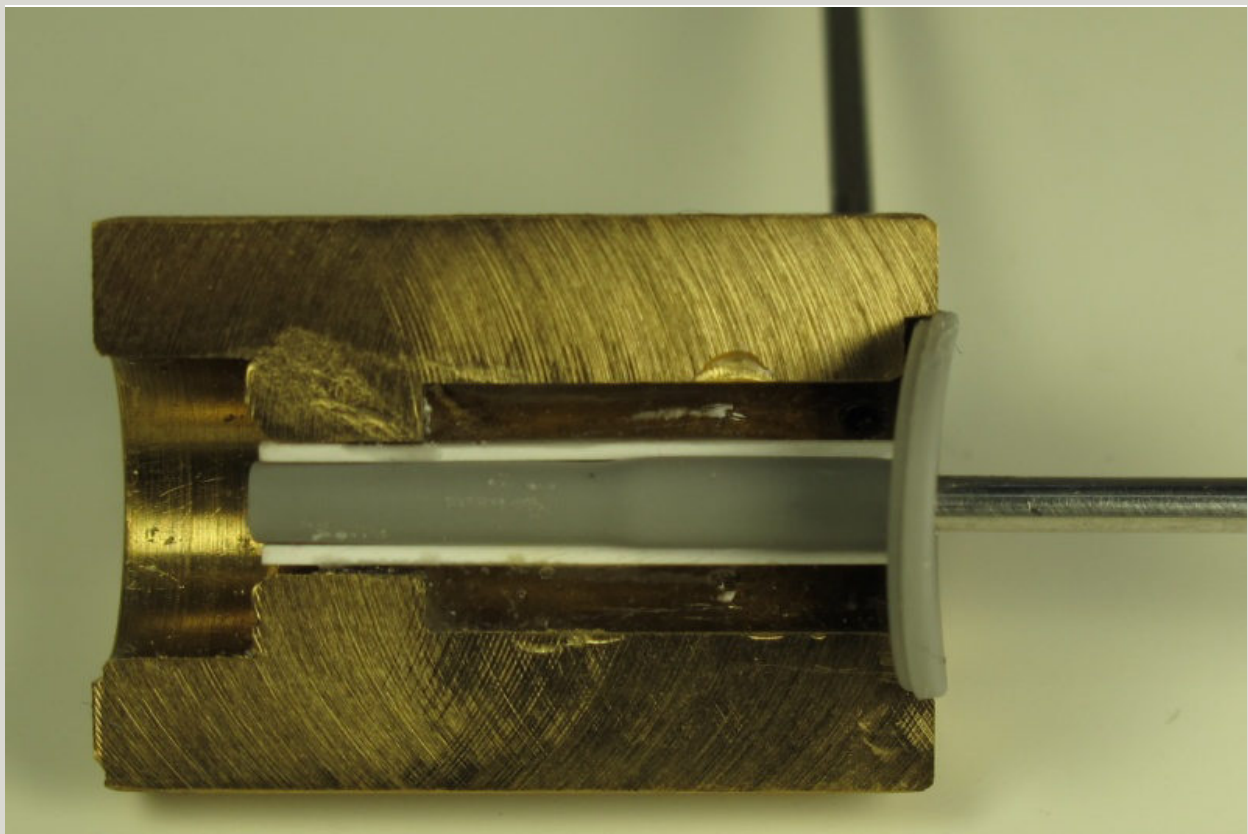
SE
#4
20.2.12
13:23

2000 Zeilen
32 ms / Zeile
Breite: 2790
Höhe: 2090

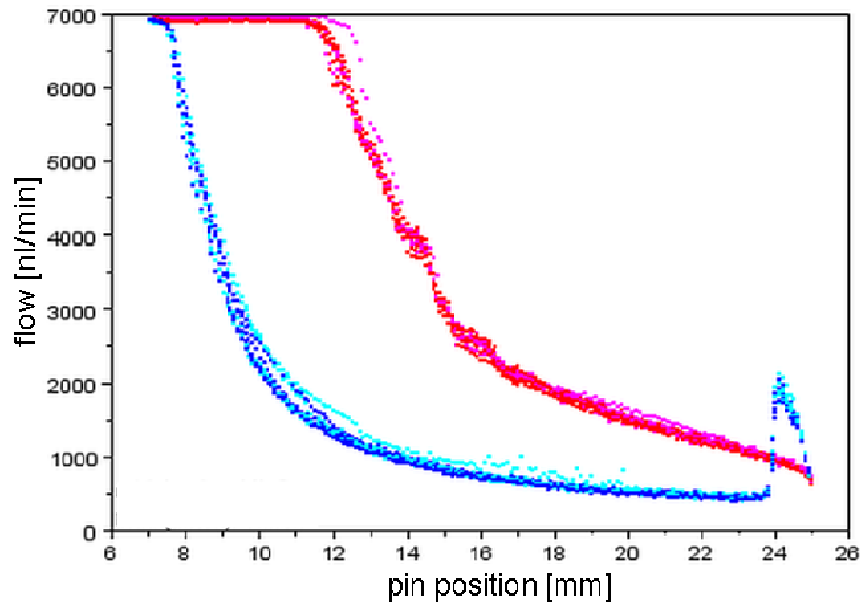
22 kV
Ch1
× 43
50 nm

200 µm

Al_2O_3 - Pipe



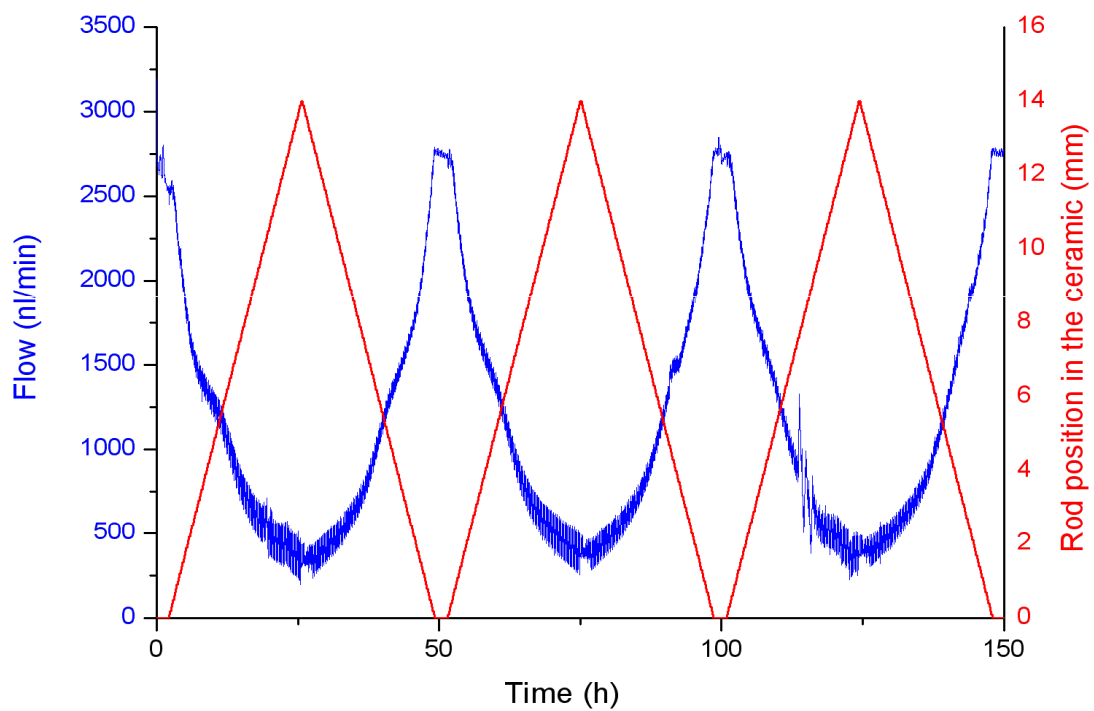
Al_2O_3 - Pipe



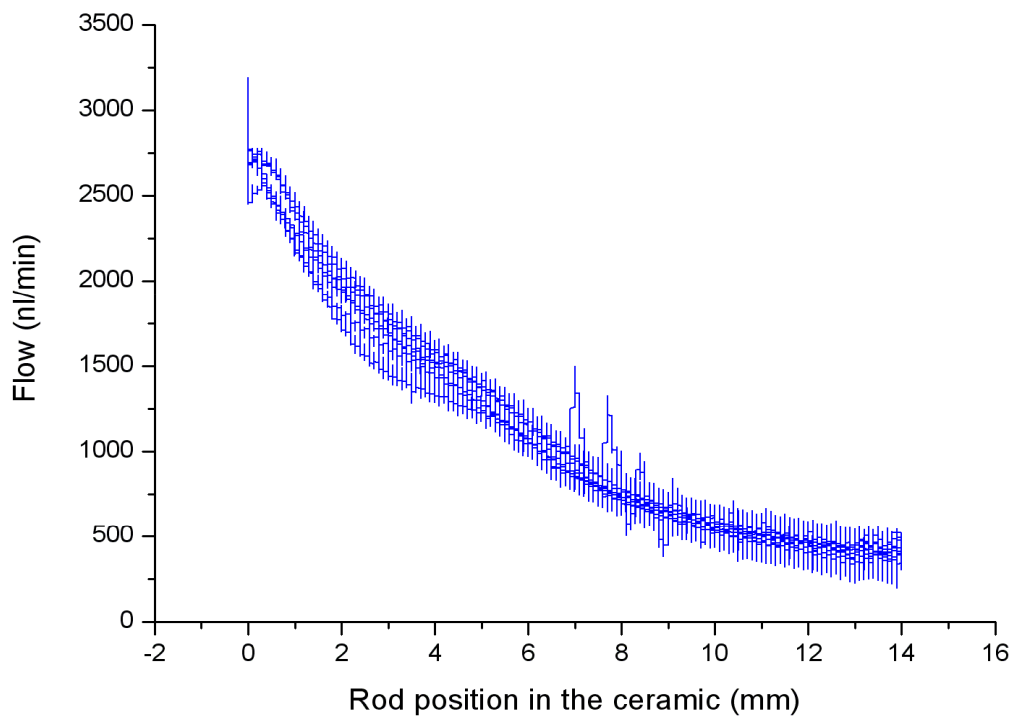
Unfixed silicon sealing leads to a hysteresis.

Red measuring values belong to the insertion of the bolt, blue ones to the extraction.

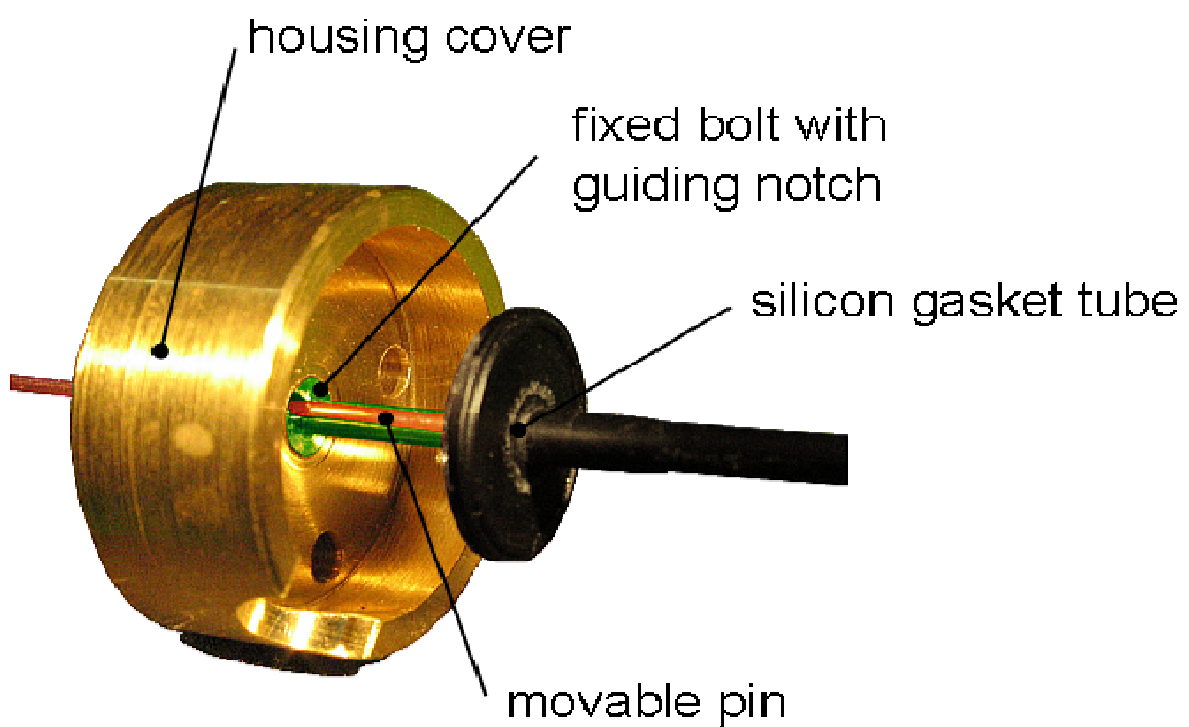
Al_2O_3 - Pipe



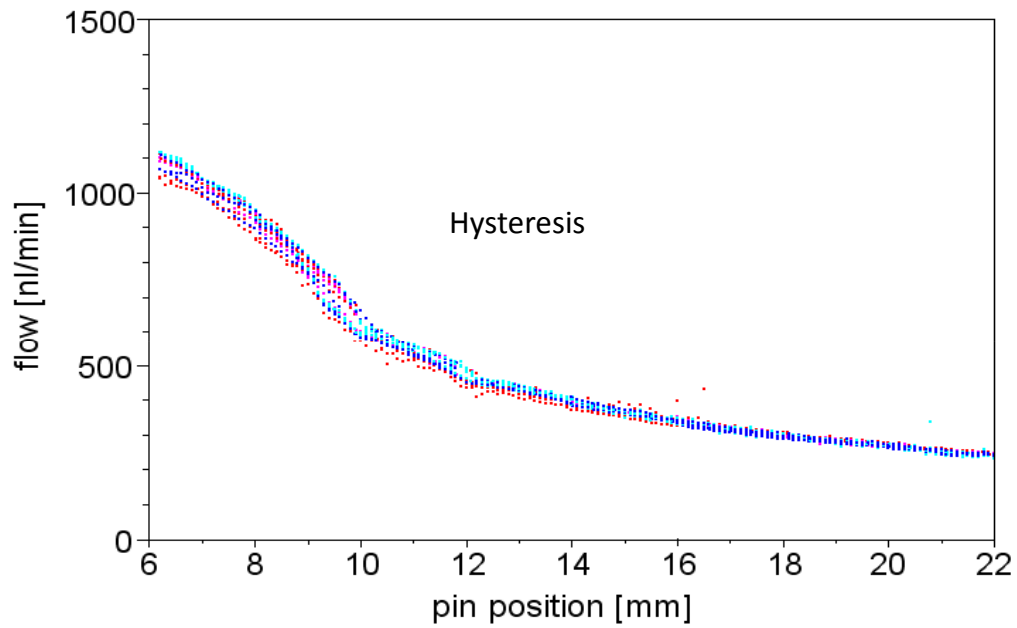
Al_2O_3 - Pipe



Al_2O_3 - Pipe with movable pin

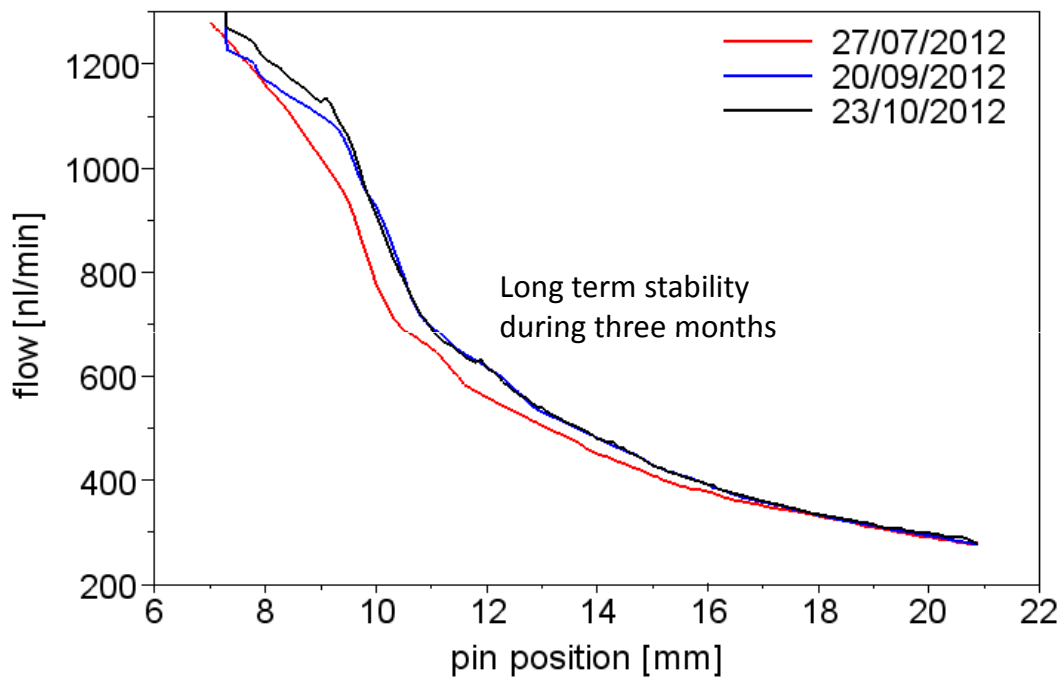


Al_2O_3 – Pipe with movable pin



Characteristic line of the throttle from ten full insertions and extractions. Red measuring values belong to the insertion of the bolt, blue ones to the extraction.

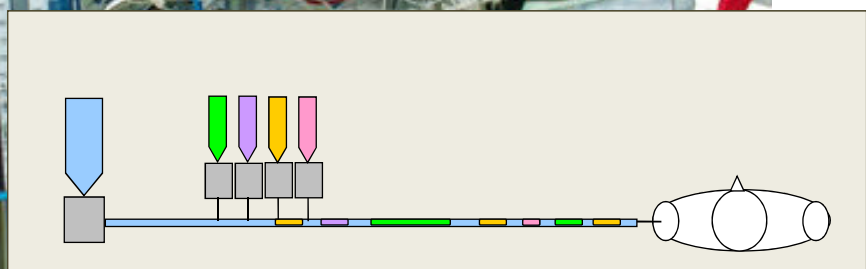
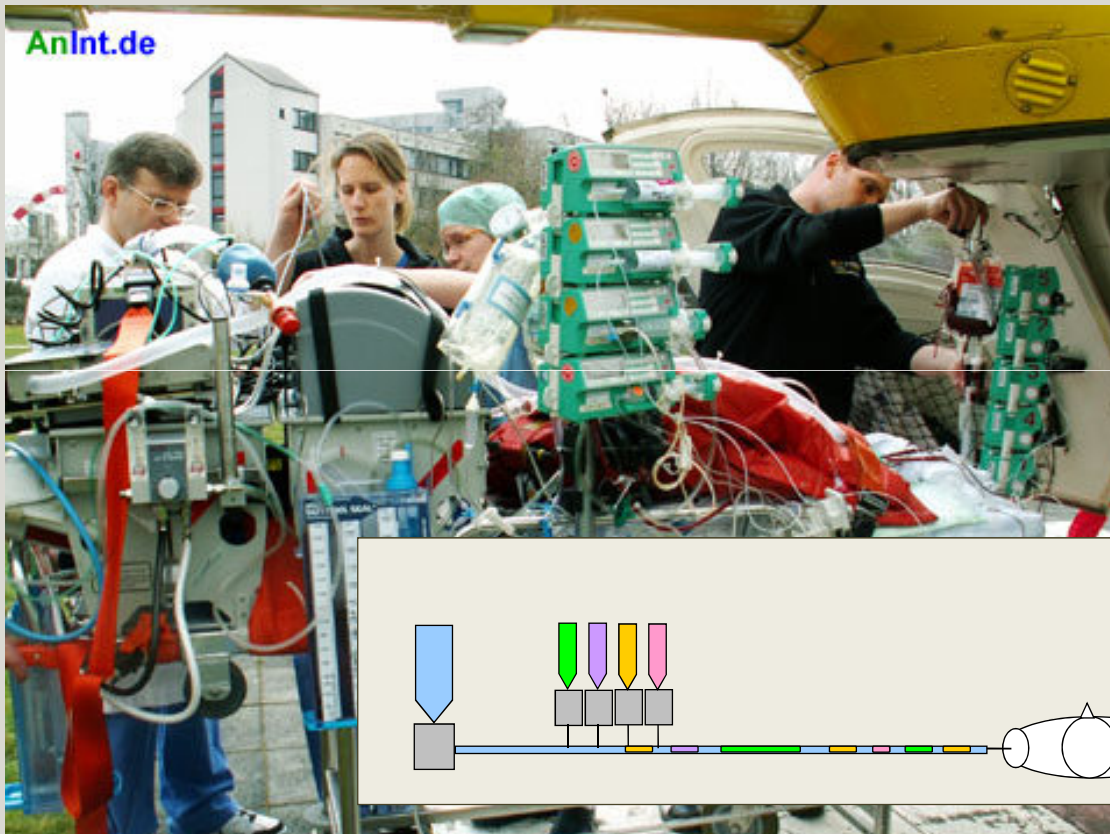
Al_2O_3 – Pipe with movable pin



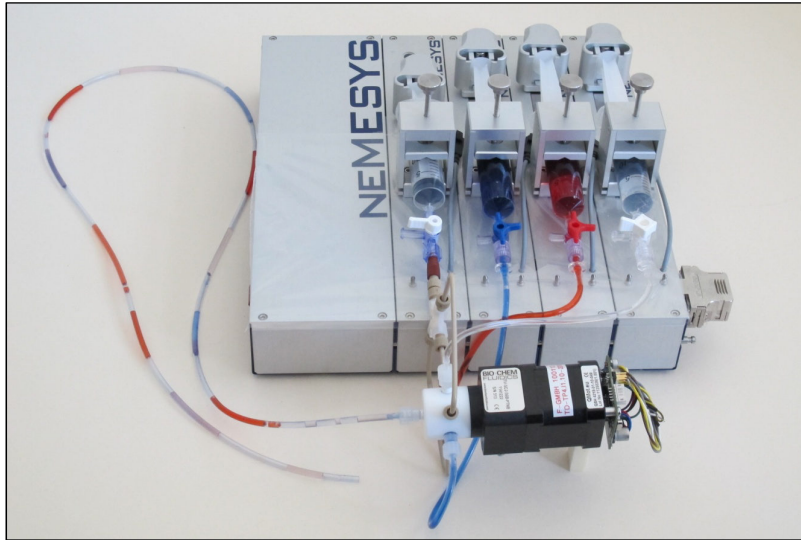
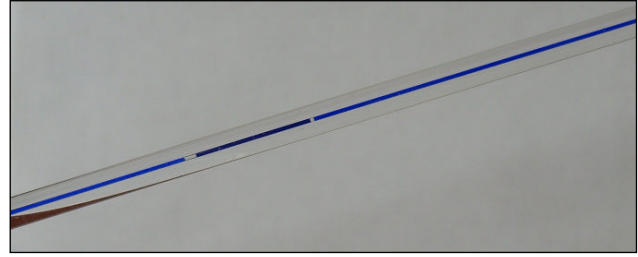
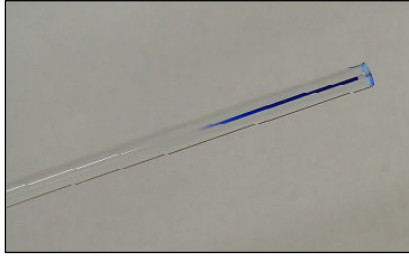
Drug multiplexing



Drug multiplexing

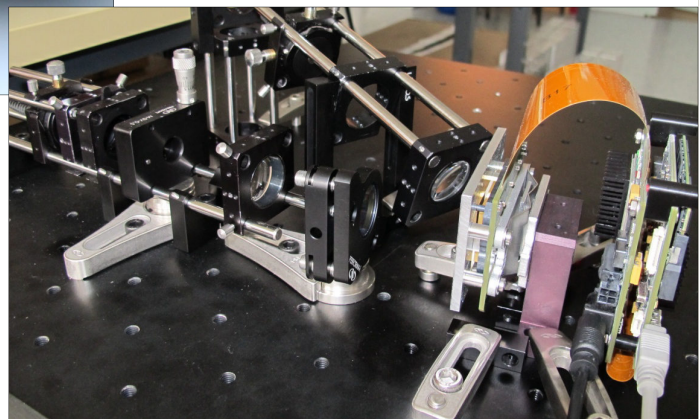
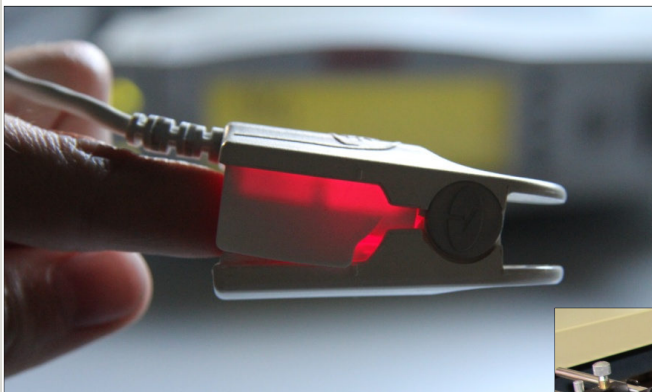


Drug multiplexing

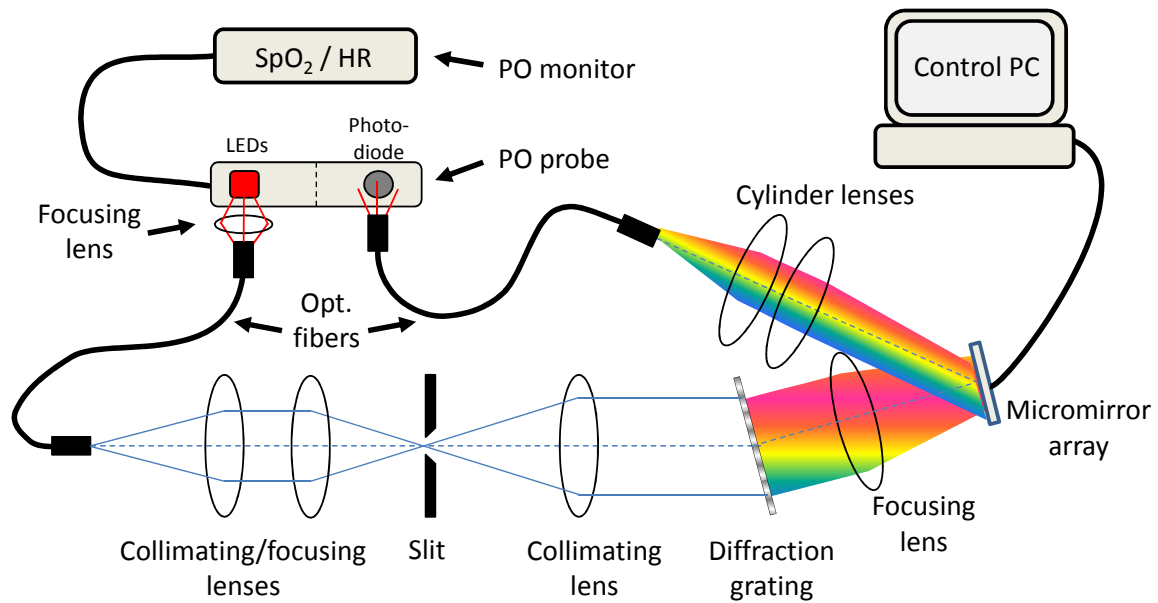


Calibration of Pulse oximeter

**UK
SH**

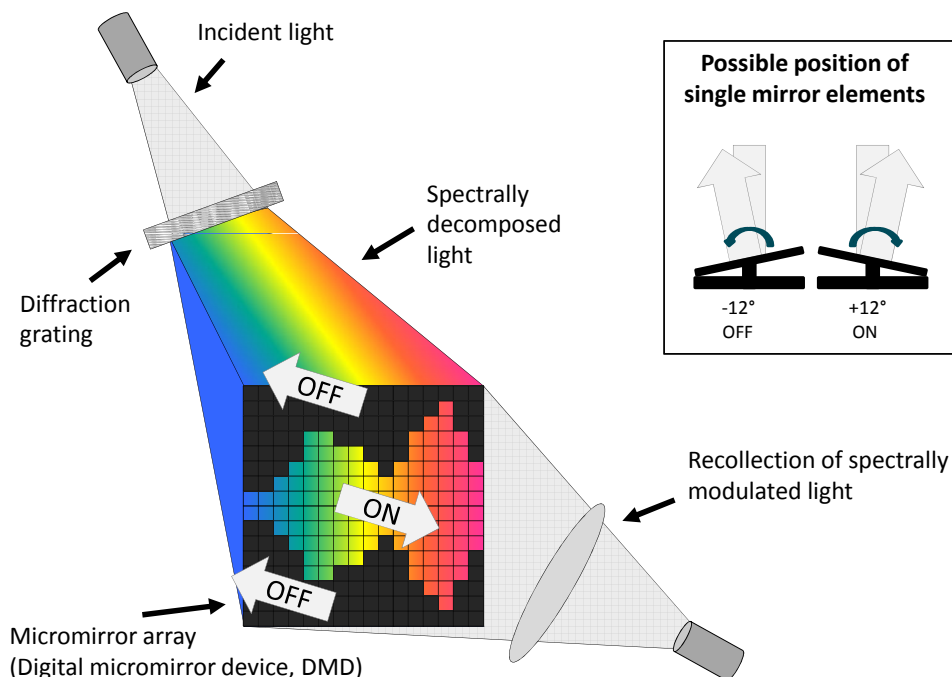


Calibration of Pulse oximeter



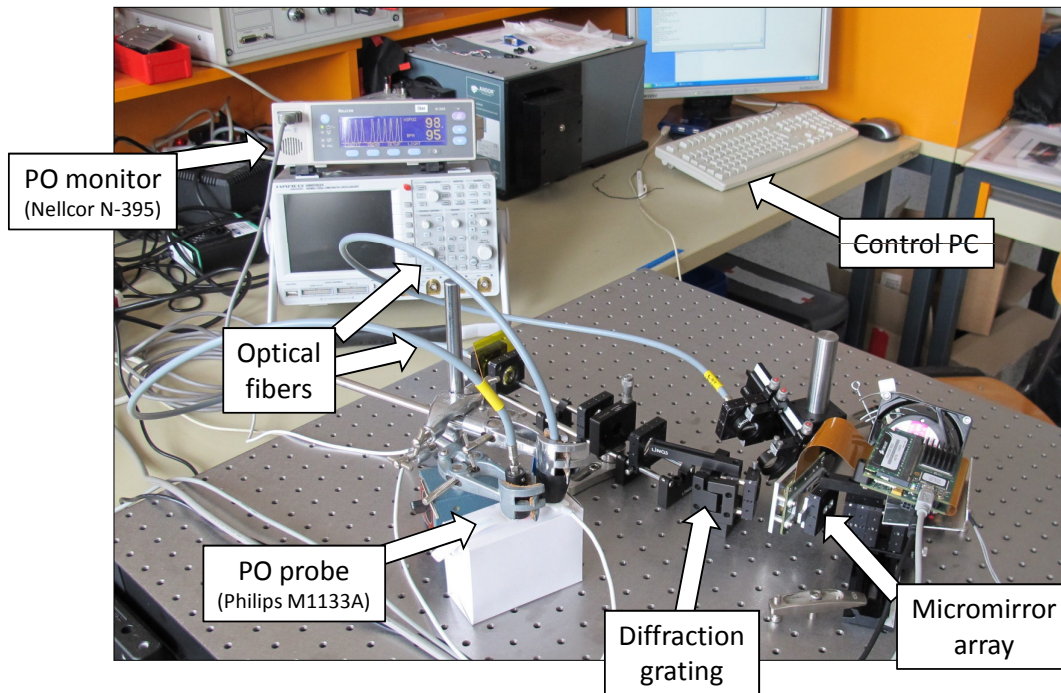
39

Calibration of Pulse oximeter



40

Calibration of Pulse oximeter



41

Thank you for your attention

